



DKAMANS
VALVE



ABZ VALVES
High Performance Butterfly Valves
Elite Series

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High Performance Double Offset
Butterfly Valves



Elite 400 Series

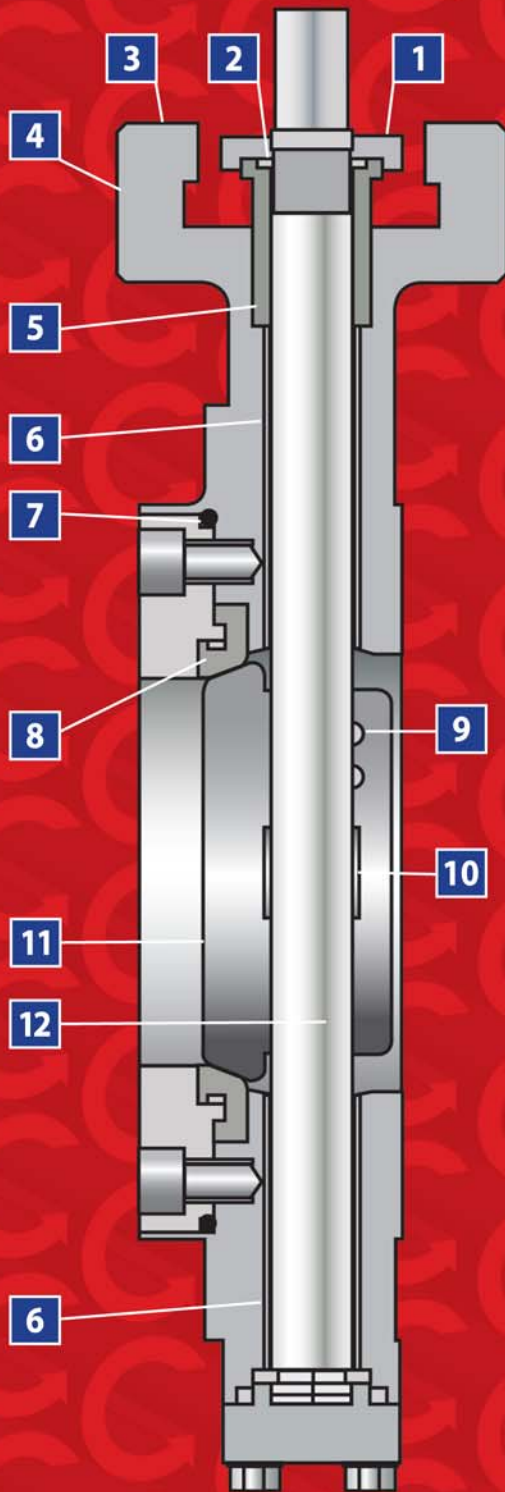


Sizes
2" - 24"



ABZ VALVES & CONTROLS
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Elite 400 Series High Performance Double Offset Butterfly Valve



FEATURE AND BENEFITS

1 Underneath Drawn Gland Packing – Allows for ease of user adjustment to the gland nuts and direct mounting of actuation.

2 Stem Retention System – Provides positive stem retention above the packing.

3 Mounting Flange – Designed to direct mount actuation for ease of installation and cost saving.

4 Body is available in Wafer and Lug.

5 Packing – PTFE is a cup and cone system.

6 Bearings – Made of 316 stainless steel sleeves impregnated with RTFE to ensure long service life.

7 Seat Retainer – The heavy-duty retainer plate and cap screws provide a full rated bi-directional dead end service valve. The seat retainer seal prevents leakage to the atmosphere past the retainer plate and body.

8 Seat – Utilizes a solid soft seat with a unique channel design. This advanced design provides a bi-directional interference and pressure-assisted seal. This achieves maximum seal at low or high pressures while preventing the seat from bending or deflecting downstream.

9 Disc Taper Pins – Pins are offset from the center of the stem, which places them in compression rather than in shear. This gives them a yield point greater than the stem itself. Pins are welded in place after final assembly and testing.

10 Integrally Cast Disc Position Stop – Machined position stop in the body locates the disc in the seat to achieve maximum seat and seal life.

11 Disk – Cast from 316 Stainless Steel (CF8M – A351), and engineered to allow for quick release from the seat. The disc has a heavy duty low cavitation cross section connection to the stem. This results in lower torques and smoother operations.

12 Stem – Manufactured of high strength 17-4 PH Stainless Steel to provide maximum strength and stability for high torque applications.

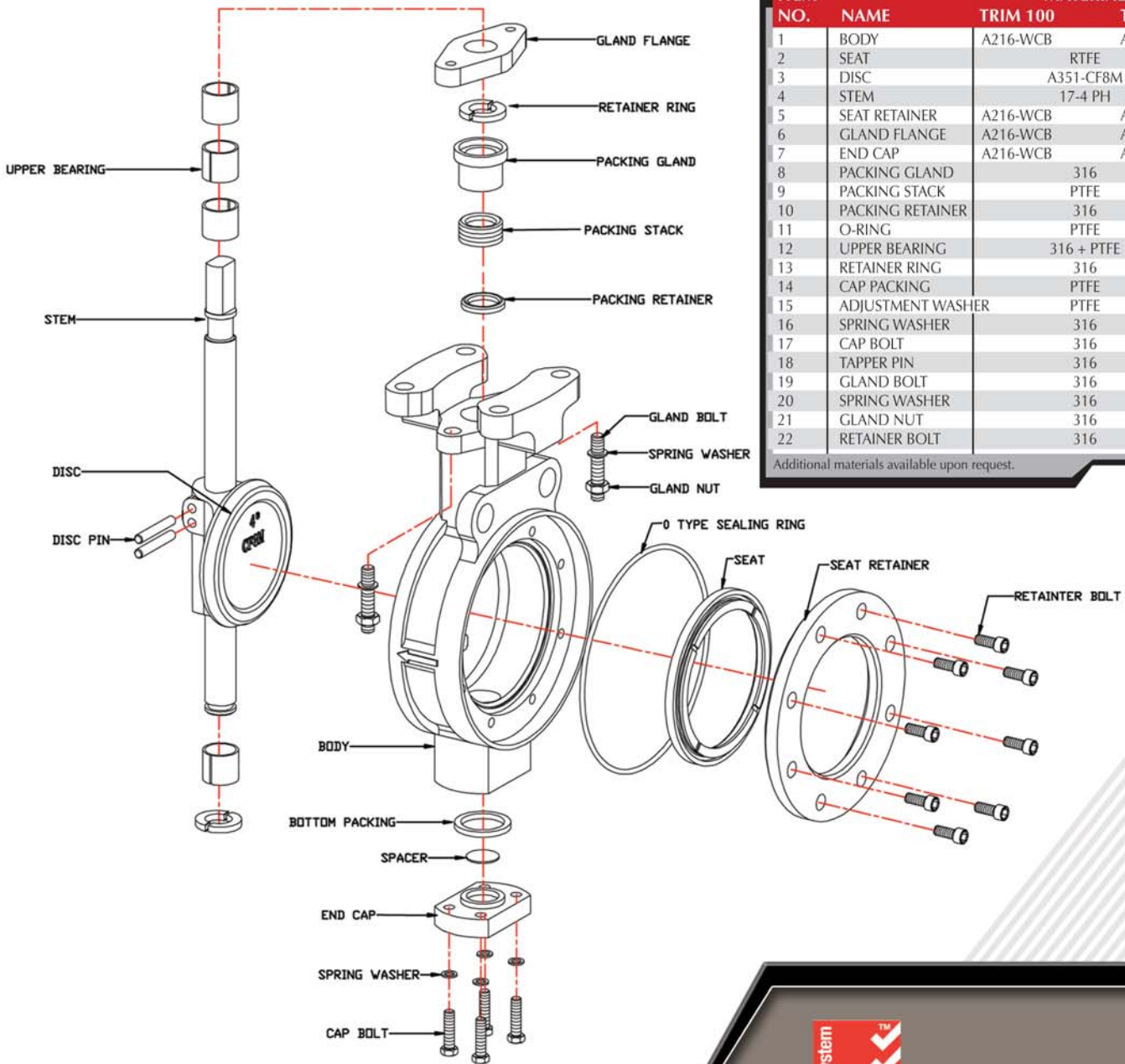
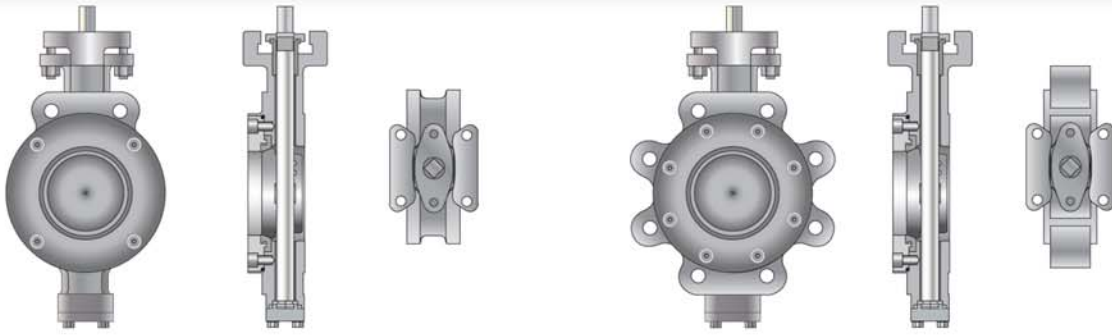
411 is a 150 Class Wafer

412 is a 150 Class Lug

431 is a 300 Class Wafer

432 is a 300 Class Lug





PARTS SCHEDULE

| ITEM NO. | NAME | MATERIAL | | NO REQ'D |
|----------|-------------------|----------|------------|----------|
| | | TRIM 100 | TRIM 102 | |
| 1 | BODY | A216-WCB | A351-CF8M | 1 |
| 2 | SEAT | | RTFE | 1 |
| 3 | DISC | | A351-CF8M | 1 |
| 4 | STEM | | 17-4 PH | 1 |
| 5 | SEAT RETAINER | A216-WCB | A351-CF8M | 1 |
| 6 | GLAND FLANGE | A216-WCB | A351-CF8M | 1 |
| 7 | END CAP | A216-WCB | A351-CF8M | 1 |
| 8 | PACKING GLAND | | 316 | 1 |
| 9 | PACKING STACK | | PTFE | 1 SET |
| 10 | PACKING RETAINER | | 316 | 1 |
| 11 | O-RING | | PTFE | 1 |
| 12 | UPPER BEARING | | 316 + PTFE | 1 SET |
| 13 | RETAINER RING | | 316 | 1 |
| 14 | CAP PACKING | | PTFE | 2 |
| 15 | ADJUSTMENT WASHER | | PTFE | 1 |
| 16 | SPRING WASHER | | 316 | 4 |
| 17 | CAP BOLT | | 316 | 4 |
| 18 | TAPPER PIN | | 316 | 2 |
| 19 | GLAND BOLT | | 316 | 2 |
| 20 | SPRING WASHER | | 316 | 2 |
| 21 | GLAND NUT | | 316 | 2 |
| 22 | RETAINER BOLT | | 316 | 1 SET |

Additional materials available upon request.



Standard Production Range

| | | |
|-----------------------------|---|----------------|
| | ANSI CLASS 150 | ANSI CLASS 300 |
| PSI RATING | 285 | 740 |
| SIZE – INCH | 2"-24" | 2"-24" |
| DESIGN SPECIFICATIONS | API 609 | |
| TESTING | API 598 | |
| FACE TO FACE SPECIFICATIONS | ANSI B16.10 / API 609 | |
| END FLANGE SPECIFICATIONS | ASME B16.5: CLASS 150, 300 JIS B2210: 10K, 16K, 20K DIN ISO: PN10, PN16, PN25, PN40 | |
| CONNECTION | WAFFER / LUGGED | |
| ACTUATOR – MANUAL | LEVER HANDLE WORM GEAR OPERATOR | |
| ACTUATOR - AUTOMATED | ELECTRIC MOTOR PNEUMATIC DOUBLE ACTING PNEUMATIC SPRING RETURN | |

Main Materials

| | | |
|---------------|---|----------------|
| BODY | ANSI CLASS 150 | ANSI CLASS 300 |
| | CARBON STEEL (A216-WCB) 316 SS (A351-CF8M) | |
| DISC | 316 SS (A351-CF8M) | |
| STEM | 17-4 PH SS (A564-630) | |
| SEAT | PTFE RTFE | |
| SHAFT BEARING | 316 SS + RTFE IMPREGNATED | |
| PACKING SEAL | PTFE | |

Additional materials available upon request.

Seat Material and Rating

| | |
|---------------|------------------------|
| SEAT MATERIAL | RATING |
| PTFE | CLASS VI, BUBBLE TIGHT |
| RTFE | CLASS VI, BUBBLE TIGHT |

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